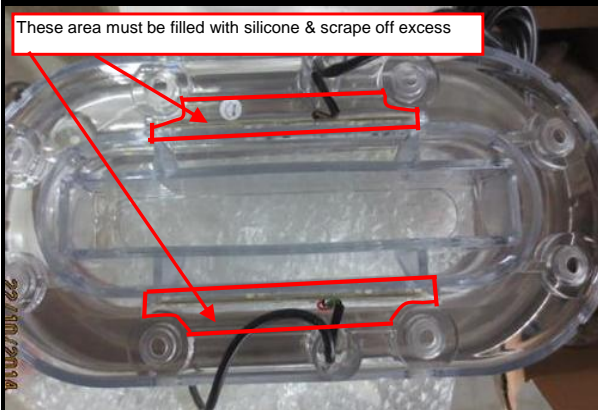
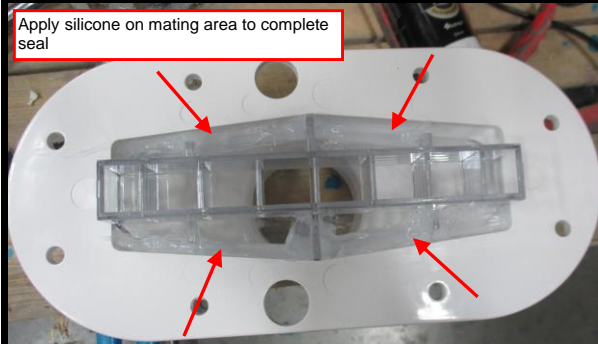
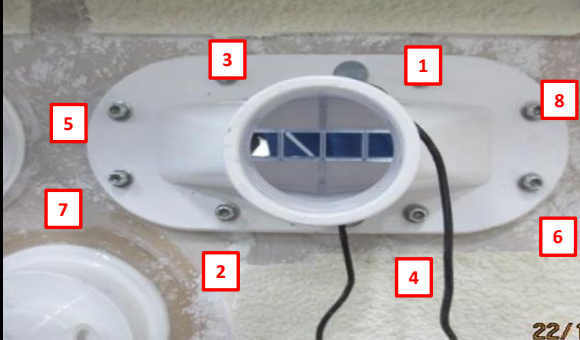







Hydropool Standard Work Instructions

TITLE : Swim Spa Aqua Trainer Swim jet installation Instruction.

Process Description: Swim spa build		Revised Date	10-Jan-18	
Created by	Jonathan Moon	Approved by	Ross Quartarone / Steve Markesic	
ID#	Process name	Method		
Step 1	Swim jet preparation	<div><div>These area must be filled with silicone & scrape off excess</div></div> <div>1. Fill concave potting resin area with silicone and scrap off excess</div>	<div></div> <div>2. Spray adhesive on mating side of gasket and place on swim jet ensuring all cut out and holes are aligned.</div>	<div><div>Apply clear glue around mating area of body and blade and assemble together</div></div> <div>3. Apply clear glue around mating area of body & blade and insert blade to jet body. *Be careful not to contaminate the blade with glue.</div>
		<div><div>Apply silicone on mating area to complete seal</div></div> <div>4. Apply silicone on mating area between blade and swim jet body. This preparation must be done 24hrs prior to installation.</div>	<div><div>Apply film of silicone on cut out & holes.</div></div> <div>5. Apply silicone on all swim jet cut out and holes prior to installation.</div>	<div></div> <div>6. Install inner part of jet using lock washer and bolt.</div>

<p>Step 2</p>	<p>Swim jet installation</p>	 <p>7. Install rear jet body with flat washer and nylon lock nut. Ensure that light cords are not pinched and torque the nuts following above sequence using digital torque gun with 45 inlb setting.</p>	 <p>8. Make sure person inside the spa is holding the bolt while applying torque. Ensure indicator light shows GREEN. If it shows RED, it need to be fastened</p>	 <p>9. When installation is complete, double check and make sure gasket is squeezed evenly around the jet and clean off excess silicone both inside and outside the jet.</p>
		 <p>10. When all fasteners are torqued, marker check to verify its completion. Ensure any silicone inside light holes are cleaned out and verify that there is no silicone contamination on plumbing mating surface.</p>	 <p>11. Double check the light hole to make sure all silicone is cleaned out. Use epoxy adhesive to fill light holes ensuring there is no air pocket while filling the</p>	 <p>12. If epoxy adhesive ran out of light hole, apply more to ensure hole is filled without air pocket. Tape the light cord to swim jet body to prevent interruption while epoxy adhesive cures.</p>