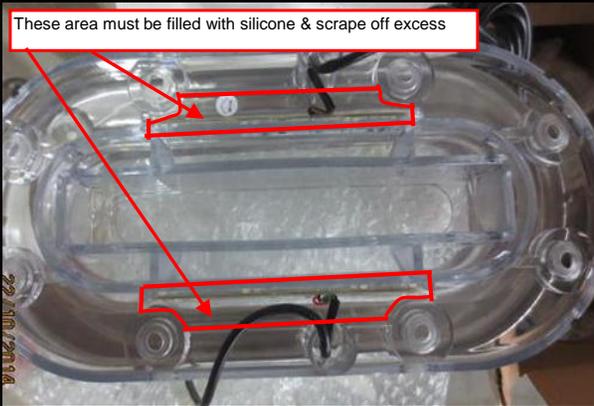
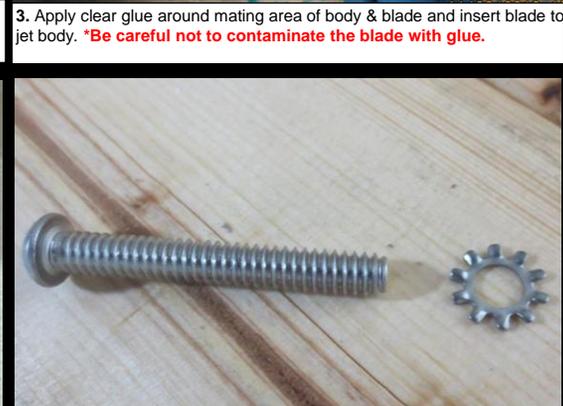
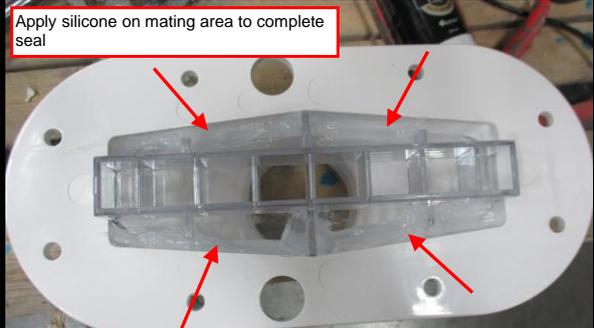
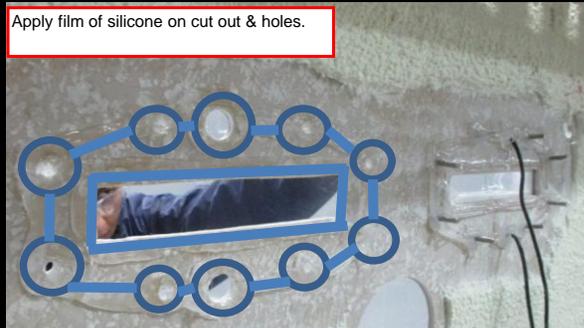


TITLE : Swim Spa Aqua Trainer Swim jet installation Instruction.

Process Description: Swim spa build	Revised Date	10-Jan-18	
Created by Jonathan Moon	Approved by	Ross Quartarone / Steve Markesic	

ID#	Process name	Method			
Step 1	Swim jet preparation	 <p style="border: 1px solid red; padding: 2px; color: red; font-size: small;">These area must be filled with silicone & scrape off excess</p>		 <p style="border: 1px solid red; padding: 2px; color: red; font-size: small;">Apply clear glue around mating area of body and blade and assemble together</p>	 <p style="border: 1px solid red; padding: 2px; color: red; font-size: small;">Be careful not to contaminate blade with glue</p>
		1. Fill concaved potting resin area with silicone and scrap off excess	2. Spray adhesive on mating side of gasket and place on swim jet ensuring all cut out and holes are aligned.	3. Apply clear glue around mating area of body & blade and insert blade to jet body. *Be careful not to contaminate the blade with glue.	
		 <p style="border: 1px solid red; padding: 2px; color: red; font-size: small;">Apply silicone on mating area to complete seal</p>	 <p style="border: 1px solid red; padding: 2px; color: red; font-size: small;">Apply film of silicone on cut out & holes.</p>		
		4. Apply silicone on mating area between blade and swim jet body. This preparation must be done 24hrs prior to installation.	5. Apply silicone on all swim jet cut out and holes prior to installation.	6. Install inner part of jet using lock washer and bolt.	

<p>Step 2</p>	<p>Swim jet installation</p>			
		<p>7. Install rear jet body with flat washer and nylon lock nut. Ensure that light cords are not pinched and torque the nuts following above sequence using digital torque gun with 45 inlb setting.</p>	<p>8. Make sure person inside the spa is holding the bolt while applying torque. Ensure indicator light shows GREEN. If it shows RED, it needs to be fastened</p>	<p>9. When installation is complete, double check and make sure gasket is squeezed evenly around the jet and clean off excess silicone both inside and outside the jet.</p>
				
		<p>10. When all fasteners are torqued, marker check to verify its completion. Ensure any silicone inside light holes are cleaned out and verify that there is no silicone contamination on plumbing mating surface.</p>	<p>11. Double check the light hole to make sure all silicone is cleaned out. Use epoxy adhesive to fill light holes ensuring there is no air pocket while filling the</p>	<p>12. If epoxy adhesive ran out of light hole, apply more to ensure hole is filled without air pocket. Tape the light cord to swim jet body to prevent interruption while epoxy adhesive cures.</p>